



Westfalen

Product sheet Opteon™ XP10 (R-513A)

Product name	Opteon™ XP10 (R-513A)
Physical state	liquefied under pressure
Chemical sign	C ₃ H ₂ F ₄ + CF ₃ CH ₂ F
Chemical designation	R-513A
Purity	99,5 %
Standard	DIN 8960
Properties	see safety data sheet
Shoulder color	yellow green (RAL 6018)

Components	
R-1234yf (2,3,3,3-Tetrafluoroprop-1-ene)	56,0 wt%
R-134a (1,1,1,2-Tetrafluoroethane)	44,0 wt%

Minor components	Maximum values
Moisture	25,0 wt. ppm
high-boiling residues	50,0 wt. ppm
non-condensable gases	1,5 vol.%
organic substances	0,5 wt%

Name	Material number	Bottle type	Bottle container volume	Vapour/filling pressure	Content	Valve	Properties
Refrig. R-513A T12 RCyl: 11,0kg	S06870112	steel	12,0 l	6,1 bar	11,0 kg	DIN 477 No. 6	
Refrig. R-513A T61 RCyl: 59 kg	S06870161	steel	61,0 l		59,0 kg		

Vapour pressure corresponds to 293.15 K (20°C).

Typical applications
<ul style="list-style-type: none">■ as a refrigerant■ in commercial refrigeration



Typical applications

- in cooling

Physical data

operating figures	Safety group according to DIN EN 378	A1
	Global warming potential (GWP ₁₀₀)	631
	Molar mass	108,4 g mol ⁻¹
	ozone depletion potential	0
Liquid State	Boiling temperature at the bubble point	243,95 (-29,2) K (°C)
Critical Point	Temperature	369,65 (96,5) K (°C)
	Pressure	37,66 bar

All mentioned data, values and notes correspond to actual state of knowledge on the date of printing. They make no claim to be correct or complete and therefore do not release the user from his obligation to check them.

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