



Westfalen

Product sheet Forming gas 85/15

Product name	Forming gas 85/15
Physical state	gaseous, compressed
Chemical designation	not allocated to any substance
Standard	EN ISO 14175
Properties	see safety data sheet
Shoulder color	flame red (RAL 3000)

Components	
Nitrogen	85,0 vol.%
Hydrogen	15,0 vol.%

Nitrogen-hydrogen mixtures containing >5,4% hydrogen are highly flammable.

Typical applications
■ for forming

Physical data
Forming gases are mixtures of hydrogen - chemical symbol H ₂ , and nitrogen, chemical symbol N ₂ .
For physical data of the components please refer to the product data sheet for the corresponding pure gas.

All mentioned data, values and notes correspond to actual state of knowledge on the date of printing. They make no claim to be correct or complete and therefore do not release the user from his obligation to check them.

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